



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-023
Job Sheet 187651



Part No: D412-742-023

Job Qty: 1 ea

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/24/18

1/28/2019
DAS 21
9-89

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

007615

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/24/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 22 2019
110	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging1-4		DAS 69
120	QC	1 pcs		12/24/18	0.00	0.00	QC4		9-89
130	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging3-2		MAR 13 2019
135	DC	1 pcs		12/24/18	0.00	0.00	DC		70
140	QC21-FG	1 Ea		12/24/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-742-023 Location :FG083

Descriptions: 135 - Photocopy blue file and create labels per PPP D412-742-023 CHG002

140 - NULL

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	90-Start up Operation	5142486
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041024
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	5074161
AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5100387
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5095278
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5062370
D2747	Set Screw	4 pcs (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066646
D2877	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066642
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101286
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101288
D3407-041	Tow Ring	1 pcs (1 ea)		5126120

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

			90-Start up Operation	
D3456-1	Washer	1 pcs (1 ea)	90-Start up Operation	5079335
D3533-1	Set Screw	2 Ea (2 ea)	90-Start up Operation	5050337
D3672-3	Washer, Phenolic	32 Ea (32 ea)	90-Start up Operation	5131565
D3672-9	Washer	8 pcs (8 ea)	90-Start up Operation	5133084
D5446-1	Bushing	24 Ea (24 ea)	90-Start up Operation	5155034
D5466-1	Saddle, Fwd, In	1 Ea (1 ea)	90-Start up Operation	5142092
D5467-1	Saddle, Fwd, Out	1 Ea (1 ea)	90-Start up Operation	5142090
D5468-1	Saddle, Aft, Out	1 Ea (1 ea)	90-Start up Operation	5138990
D5469-1	Saddle, Aft, In	1 Ea (1 ea)	90-Start up Operation	5138990
D5482-1	Washer	8 Ea (8 ea)	90-Start up Operation	5144351
D5482-3	Washer	2 Ea (2 ea)	90-Start up Operation	5144389
D5513-1	Bushing	6 Ea (6 ea)	90-Start up Operation	5147056
MS21043-3	Nut	3 Ea (3 ea)	90-Start up Operation	5143711
MS21043-4	Nut	28 Ea (28 ea)	90-Start up Operation	5119273
NAS1149C0332R Washer		75 Ea (75 ea)	90-Start up Operation	5104354
NAS1149C0432R Washer		32 Ea (32 ea)	90-Start up Operation	5103990
NAS1149C0632R Washer		8 pcs (8 ea)	90-Start up Operation	5043776
AN4C53A	Bolt	4 Ea (4 ea)	90-Start up Operation	5143781
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5155360

Job Allocations

Component Part	Required	Inventory	Allocated
AN3C46A	13	103	0
AN4C47A	4	29	0
AN4C52A	4	51	0
AN4C53A	4	48	0
AN4C6A	16	364	0
AN4C7A	4	99	0
AN6C12A	8	81	0
D2747	4	104	0
D2876	2	57	0
D2877	2	60	0
D3405-041	1	26	0
D3405-043	1	22	0
D3407-041	1	16	0
D3456-1	1	223	0
D3533-1	2	95	0
D3672-3	32	1,106	0
D3672-9	8	744	0
D412-742-053	1	0	0
D5446-1	24	23	0
D5466-1	1	0	0
D5467-1	1	0	0
D5468-1	1	0	0
D5469-1	1	0	0
D5482-1	8	12	0
D5482-3	2	8	0
D5513-1	6	6	0
MS21043-3	3	866	0

DART
 AEROSPACE
 Container No: S155458
 Part: D412-742-023
 Job No: 187651
 Serial No/Batch: S155458
 Revision: A
 Inspector:
 Exp Date:
 Instructions: FAA STC SR01583SE 18/08/17, EASA STC SH05-37 Issue 1, EASA STC

Dart Aerospace Ltd.
 1270 Aberdeen Street
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 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

MS21043-4	28	751	0
NAS1149C0332R	75	2,516	0
NAS1149C0432R	32	1,646	0
NAS1149C0632R	8	146	0

Part Specifications

Specifications could not be found.

Plex 12/11/18 8:25 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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D412-742-023
Job Sheet 187651



Part No: D412-742-023

Job Qty: 1 pcs

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/28/19	1/28/19	0.00	0.00	Packaging 1 - 1		DAS 69 9-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 2/11/19 1:58 PM Dart.Hadley.Shannon

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	1/28/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	46 FEB 21 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	1/28/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	46 FEB 21 2019
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	1/28/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	1/28/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op **110** - Packaging1-4 (Pick Kit)
 Descriptions: **120** - QC4 (QC4- 100% Inspect kits for completeness)
130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-742-023 Location :FG083

135 - DC (Document Control) Photocopy blue file and create labels per PPP D412-742-023 CHG002

140 - QC21 (QC21- Final Inspection - Work Order Release) NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	
AN4C47A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C52A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C6A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN6C12A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
D2747	Set Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
D2876	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2877	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D3405-041	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D3405-043	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D3407-041	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3533-1	Set Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D3672-3	Washer, Phenolic	32 pcs (32 ea)	110-Packaging 1 - Pick Kit	
D3672-9	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
D5446-1	Bushing	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	
D5466-1	Saddle, Fwd, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5467-1	Saddle, Fwd, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5468-1	Saddle, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5469-1	Saddle, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5482-1	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
D5482-3	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5513-1	Bushing	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	
MS21043-3	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
MS21043-4	Nut	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0332R	Washer	75 Ea (75 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0432R	Washer	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0632R	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
AN4C53A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	13	253	13

Allocated Container Detail

Qty	Container No	Location	Init
13	S146468	st346	_____
AN4C47A	4	80	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S146469	st341	_____
AN4C52A	4	61	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S146470	st340	_____
AN4C53A	4	97	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S146471	st340	_____
AN4C6A	16	536	16

Allocated Container Detail

Qty	Container No	Location	Init
16	S146472	st345	_____
AN4C7A	4	103	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S146473	st345	_____
AN6C12A	8	161	8

Allocated Container Detail

Qty	Container No	Location	Init
8	S146474	st335	_____
D2747	4	200	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S146475	st010	_____
D2876	2	57	2

Allocated Container Detail

Qty	Container No	Location	Init
2	S146476	st013	_____
D2877	2	60	2

Allocated Container Detail

Qty	Container No	Location	Init
2	S146477	st013	_____
D3405-041	1	26	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S146478	st529	_____
D3405-043	1	22	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S146479	st529	_____
D3407-041	1	28	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S146480	st530	_____
D3456-1	1	164	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S146481	st036	_____
D3533-1	2	93	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S146482	st038	_____
D3672-3	32	10,904	32
Allocated Container Detail			
Qty	Container No	Location	Init
32	S146483	st047	_____
D3672-9	8	985	8
Allocated Container Detail			
Qty	Container No	Location	Init
8	S146484	st047	_____
D412-742-053	1	0	0
D5446-1	24	22	0
D5466-1	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S147432	st399	_____
D5467-1	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S146485	st399	_____
D5468-1	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S147317	st399	_____
D5469-1	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init

1	S147433	st399	_____
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D5482-1	8	196	8
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Allocated Container Detail

Qty	Container No	Location	Init
8	S146486	st165	_____

D5482-3	2	54	2
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Allocated Container Detail

Qty	Container No	Location	Init
2	S146487	st123	_____

D5513-1	6	56	0
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MS21043-3	3	1,382	3
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Allocated Container Detail

Qty	Container No	Location	Init
3	S146488	st302	_____

MS21043-4	28	1,538	28
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Allocated Container Detail

Qty	Container No	Location	Init
28	S146489	st302	_____

NAS1149C0332R	75	4,646	75
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Allocated Container Detail

Qty	Container No	Location	Init
75	S146490	st266	_____

NAS1149C0432R	32	1,469	32
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Allocated Container Detail

Qty	Container No	Location	Init
32	S146491	st266	_____

NAS1149C0632R	8	174	8
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Allocated Container Detail

Qty	Container No	Location	Init
8	S146492	st266	_____

Part Specifications

Specifications could not be found.

Plex 2/11/19 1:58 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-023
Job Sheet 187651



Part No: D412-742-023

Job Qty: 1 ea

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: ~~12/24/18~~ 1/28/2019 21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

007615

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/24/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 22 2019
110	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		12/24/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		12/24/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/24/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-742-023 Location :FG083
Descriptions: 135 - Photocopy blue file and create labels per PPP D412-742-023 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	90-Start up Operation	5142486
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041024
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	5074161
AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5100382
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5095478
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5062370
D2747	Set Screw	4 pcs (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5060646
D2877	Saddie Spacer	2 Ea (2 ea)	90-Start up Operation	5060642
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101286
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101288
D3407-041	Tow Ring	1 pcs (1 ea)		5126120